

FY17 Department of Navy Additive Manufacturing Print-a-Thon

Optionally Manned Technology Demonstrator





Readiness /Sustainment Concept

The Disruptive Technologies Lab enterprise (DTLe) was funded to produce a 3D printed model of a submersible for the FY16 DoN Print-a-thon. Through the success of this event the idea was born to 3D print the Navy' first full-scale hull form. While still in its early stages of the project the Optionally Manned Technology Demonstrator (OMTD) was able to be 3D printed as a technology demonstrator. Carderock is now funding a second version of OMTD capable of being a towed, in our test facilities. A new design for the OMTD will be created and additional capabilities added based on lessons learned from the



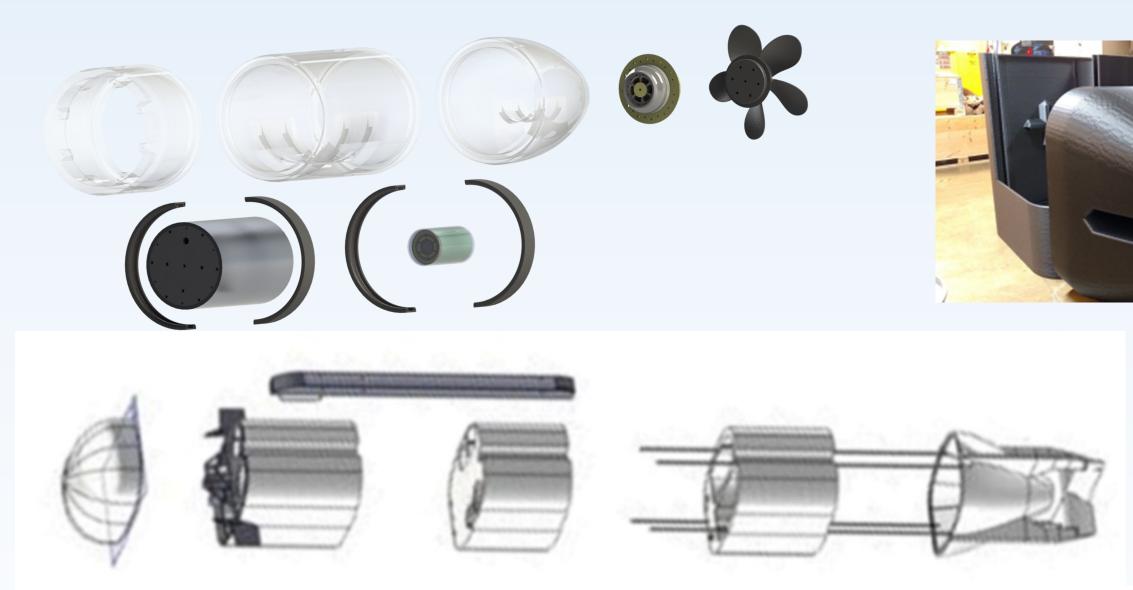
- . Reduction of systems components
- Reduction of design and fabrication cycle
- . Hull design cycle 3-5 months
- . 1-6 weeks to produce a hull
- Low cost encourages rapid new tech insertions
- . Government control of the interface architecture
- Modular and reconfigurable
- Limited or reduced maintenance

The Technology:

- Structural and Materials testing
- . Wireless energy
- Augmented reality systems
- \cdot Print = 30' base
- Printed at Oak Ridge National Labs on the Big Area Additive Manufacturing System (BAAMs) which is a Cincinnati Incorporated Model 100 ALPHA using ABS









Transition:

- . Carderock Test Facilities in FY18
- . Capable of fleet ready prototype in FY19
- . UUV Design and implementation in FY20

Challenges:

- . Strength/strain properties of AM material
- Porousness of ABS material
- Need to make multiple layer and bead passes stronger
- Cracking due to thermal expansion/contraction and parts being attached with different layer directions

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